Aluminium framed window fitting instructions



Tools required.

Note: Use no power or battery operated tools.

Hand tools only.

Select the appropriate aperture size from the list below. cut and frame the aperture.

RV Windows Specifications				
Overall Dimension (mm)	Weight (kg)	Aperture required	Maximum Corner Radius(R)	To suit wall thickness.
530x380	4.15kg	500x350	7mm	29mm-37mm
530x480	4.94kg	500x450	7mm	29mm-37mm
530x530	5.18kg	500x500	7mm	29mm-37mm
530x580	5.5kg	500x550	7mm	29mm-37mm
930x480	7.80kg	900x450	7mm	29mm-37mm
930x530	7.96kg	900x500	7mm	29mm-37mm
930x580	8.5kg	900x550	7mm	29mm-37mm
1030x830	11.48kg	1000x800	7mm	29mm-37mm
1130x480	8.90kg	1100x450	7mm	29mm-37mm
1130x580	10.0kg	1100x550	7mm	29mm-37mm
1230x530	10.02kg	1200x500	7mm	29mm-37mm
1480x580	12.40kg	1450x550	7mm	29mm-37mm
1230x830	13.35kg	1200x800	7mm	29mm-37mm

Wall thickness	Screw length
25	14
26	15
27	16
28	17
29	18
30	19



Maximum # 8 Gauge.

Select the appropriate length of the screws needed to attach the blind assembly to the window frame from the list. Note the length of the screws is dependent on the wall thickness.



Separate the blind from the window.
Place the window frame face down on a clean surface.



Loosen all of the plastic thumb nuts and reposition the steel clamps as shown below.



Turn all of the steel clamps to 90 degrees and lightly tighten the thumb nuts by hand as shown.

Note this is just to hold the clamps out of the way so the window will fit thought the aperture.



Clean the surface before Appling the sealant on the flange.



Apply sealant on all 4 sides of the outer frame flange.

Use suitable sealant.



Press and hold the window frame into the wall aperture.

Two men required one inside and one outside of the vehicle.



Use a flat bladed screw driver to centre the window frame. Loosen turn and adjust each clamp to hold the window frame in place.



Turn each clamp as show.

Tighten the thumb nuts by hand only.

Do not use power tools!



The window frame is now held in place.



Tighten each thumb nut with a suitable HAND wench.

Do not over tighten . USE MODERATE FORCE ONLY.

DO NOT USE POWER OR BATTERY DRIVERS



From the inside align the blind assembly over the window frame.

Remember the fly screen is at the top and the blind is to the

Use the **8** gauge screws selected from the chart dependant on the wall thickness.

Do not over tighten use light to moderate force only.
Do not use power tools!



Press the screw cap covers into the screw holes.





Clean sealant over spill from the out side of the vehicle.
DO NOT USE ANY ALCHOL BASED SOLVENTS.

DO NOT CLEAN THE WINDOW BLADE WITH ANY CLEANER CONTAINING ALCHOL!

Test function of blinds and window blade.