CHAL WINDOW – SOP

FITTING A NEW VERSION OF THE INNER FRAME WITH A OLD VERSION OF AN EXTERNAL FRAME

APRIL 2019



Mobile living made easy.

DOMETIC

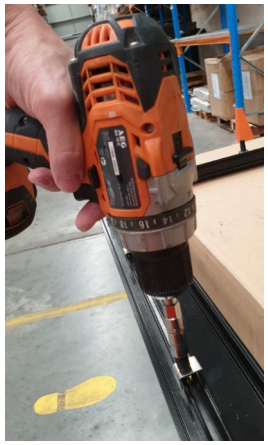
STANDARD OPERATING PROCEDURE Steps 1 & 2



Important to Note: The provided SOP is for installing a new version of the inner frame to a previous version of the outer window frame on an RV. Images provided in this SOP does not reflect the real world application. **External window frame does not need to be removed from the RV for the rework.**



1. **Take off** the original **internal** frame.



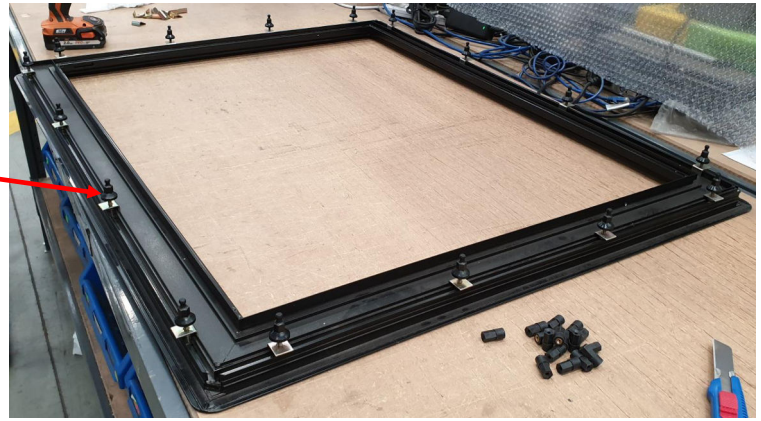
2. **Remove all the original fitting clips** on the **external** frame using a wrench or suitable 10mm socket.

STANDARD OPERATING PROCEDURE Steps 3



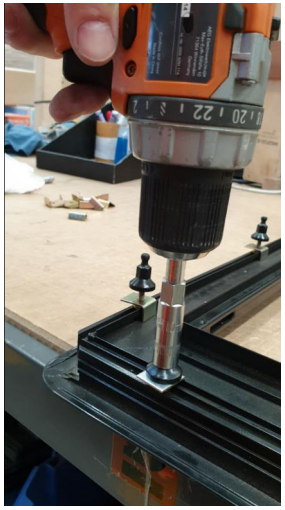


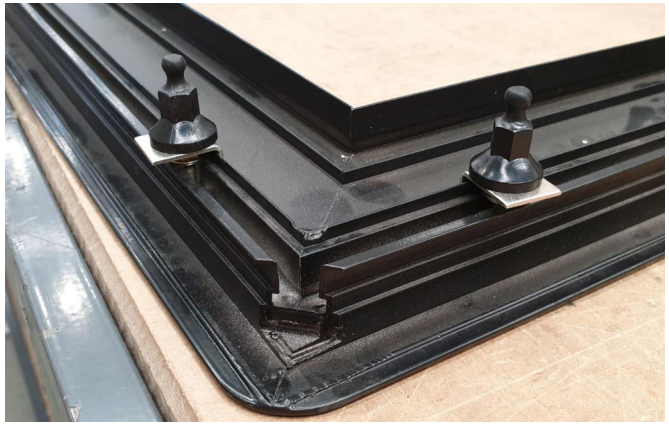
New fitting clip
(pawn clip)



3. **Replace** the entire frame with new fitting clips.

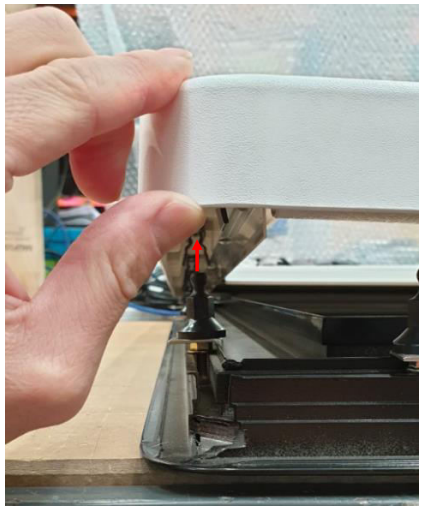
STANDARD OPERATING PROCEDURE Steps 4





4. Fit new pawn clips at the recommended torque at 1.5Nm. A visual check to ensure the L shape bracket is at 90Ø angle.

STANDARD OPERATING PROCEDURE Steps 5 & 6



5. Ensure that all pawn clips is align with the internal frame clip-in counter part.



6. Apply moderate pressure to the internal frame marrying the clips together securely to the internal frame.

